

Products and techniques for construction and chemical industry



CHNICAL DATASHE

PC[®] 4840 PUREA

1. Description

The PC® 4840 PUREA is a 2-component polyurea spraycoating. It is a solvent-free spray coating with a fast curing time.

2. Applications

The **PC[®] 4840 PUREA** coating system is a sprayed waterproof protection layer in following cases: interiors of swimming pools, protection of tubes, coatings for (repair) soil pipes, drainpipes, drainage canals, tank farms, industrial floorings, roof coverings, parking lots, conveyers, pavements, retention pounds, bridges, ...

3. Properties

Polyurea coatings combine a high flexibility with a high hardness. The **PC[®] PUREA** coating system is the best solution when the protection layer must respond to following requirements:

- Fast curing
- Application possible at high moisture and/or low temperatures
- Extreme abrasion resistance
- Impermeable membranes
- High layer thickness possible
- High chemical resistance

Furthermore it's a seamless coating system.

4. Technical Properties

- Colour:
- Jelly time:
- Curing time:
- Tensile strength:
- Elongation at break:
- E-modulus:
- Shore D:

3 sec., stick-free after 5 sec. 2 hours (pedestrians), 12 hours for normal traffic 21 N/mm² (ISO 527-3) 295 % (ISO 527-3) 131 N/mm² 50 (ISO 868)

grey or black

A review of all the performance tests executed within the framework of the ATG certification can be obtained on demand.

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5. Chemical resistance

The samples were immersed in the chemicals for 15 days at 20°C.

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- Sporadic contact means that spilled product must be cleaned within 4 hours with plenty of water.
- OK means that the integrity and physical characteristics remain the same. However a discoloration of the surface can appear under the influence of the chemicals.

6. Processing

- The concrete has to be dry (moisture content < 3%), clean and strong enough and has to be at least 1 month old. The surface has to dispose of a sufficient compression strength of min. 25 N/mm² with a min. tensile strength of 1,5 N/mm².
- Any dirt, cement ore loose parts have to be removed by blasting or another suitable method and the surface has to be dust free.
- Apply a suitable primer (for more info, please contact the technical responsible person of TRADECC).
- Apply PC[®] 4840 PUREA in 2 crosswise sprayed layers with a two component high pressure machine, type GUSMER, which allows the heating of separated components of PC[®] 4840 PUREA. PC[®] 4840 PUREA can be applied on the hardened primer PC[®] 5001/T or on the scratch coat PC[®] 5284 FILLER.
- You can't get rid of possible dilatation joints on the surface. They have to maintain their function.

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- To put a Polyurea membrane is only long-lasting if the surface is free of vapor pressure by placement of a suitable sealing foil (polyethylene or equal).
- Never adapt **PC[®] 4840 PUREA** by negative H₂O pressure.

7. Consumption and shelf life

- Consumption: 1,1 1,3 kg/m² for 1 mm thickness
- Cross-spray according to ATG: 2 layers of 1,5 till 2,5 mm thickness
- Shelf life: 24 months after production date in the original, unopened packaging. Keep at a moisture-free room, between +5°C and +30°C. They should be kept away from any direct flame or heat source protected from direct sunlight.

8. Cleaning

Uncured product can be removed with acetone.

9. Precautions and safety requirements

- Avoid contact with the skin and the eyes
- Wear safety glasses, gloves and an overall
- Make sure that the products do not come into contact with water or moisture
- For more information: see Material Safety Data Sheet

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